Worksman Mover Industrial Tricycles Assembly Instructions and Parts List

Worksman Trading Corp - 94-15 100th Street - Ozone Park, NY 11416 - (888) 3-WHEELER or (718) 322-2000 www.worksmancycles.com Parts list M2626-09

Models M2626, M2626-NDB, M2626-CB, M2626-3CB

M2626 = Drum Brake Only M2626-NDB = Coaster Brake Only M2626-CB = Drum & Coaster Brake M2626-3CB = Drum & 3 Speed Coaster

The Worksman Mover - The World's Toughest Industrial Tricycle



Congratulations on the purchase of your Worksman Mover Industrial Tricycle. The Mover is considered the flagship of the Worksman Business Cycle System, which is undoubtedly the finest line of industrial cycles. These durable tricycles are used around the world by leading companies and organizations to move personnel and supplies efficiently and safely in an environmentally friendly manner.

Before assembly and riding, make certain to read this manual and any other literature provided thoroughly. Always follow the rules of safe riding. Always keep your Mover Tricycle in tip-top shape by replacing worn parts as needed with genuine Worksman Cycles parts. (Do not use generic bicycle parts.) With simple maintenance, your Worksman Mover Tricycle will perform reliably day after day, year after year.

• This manual is intended as an assembly and maintenance guideline for a professional and qualified bicycle mechanic. Failure to have this cycle professionally assembled could result in injury or death.

Worksman Mover Parts List (For the entire M2626 Series)

Frame, Fork and Related Parts (66HD forks are used for cycles *without* front drum brakes. 60HD requires 60STR.)

Part #	Description	Part #	Description
MF2626A	Mover Frame (Specify color)	60STR	Fork Strap for Drum Brake
60HD	Fork w/ Drum Brake Tab - Black	60HD-YEL	Fork w/ Drum Brake Tab - Safety Yellow
60HD-ORG	Fork w/ Drum Brake Tab - Safety Orange	60HD-SP	Fork w/ Drum Brake Tab - Special color
66HD	Fork w/o Drum Brake Tab - Black	66HD-YEL	Fork w/o Drum Brake Tab . Safety Yel
66HD-ORG	Fork w/o Drum Brake Tab - Safety Org	66HD-SP	Fork w/o Drum Brake Tab - Special
48	Head Set Cups (pair)	49	Headset Bearings (pair)
50A	Headset Complete (48,49,52,53,54)	51	Bottom Cone (presses on Fork)
52	Top Adjusting Cone (threaded)	53	Key Washer
54	Fork Top Lock nut	55F	Handlebar-Junior High Rise
55A	Stem for Handlebar	55B	Handgrips (pair)
3927M	Rear Platform		

Front Drum Brake Parts (Old style hubs have loose bearings. New style hub has pressed bearings.)

<u>Part #</u>	<u>Description</u>	Part #	Description
<u>OLD STYLE</u> L900 F817	Drum Brake Hub Wheel Bearings - Loose 11 balls	L709 L725	Front Axle Set for Drum Brake Drum Brake Plate Kit (Internal parts kit)
<u>NEW STYLE</u> L500-F L517	Hub - NEW STYLE w/ pressed bearing Pressed Bearing - NEW STYLE	L509 L525	Axle - NEW STYLE for pressed bearing Drum Brake Plate Kit (NEW STYLE)
F719 F769 L752R	Drum Brake Cable w/ F769 and F770 Anchor Bolt Assembly for F719 Cable Brake Lever (Right) w/ Parking Lock	F816 F770 160B	Axle Washer Adjusting Barrel for F719 Cable Fork Retention Clip (each)
L752L	Brake Lever (Left) w/ Parking Lock	L815	Outside Axle Nut (each) 146 102

L900 Drum Brake- Exploded View with F719 Cable

Headset

Free Side Rear Wheel . Exploded View

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Rear Axle and Related Parts

<u>Part #</u>	<u>Description</u>	<u>Part #</u>	<u>Description</u>
102	Key Washer	103	Cups for Free Side Hub
105	Adjusting Cone (threaded)	106	Stationary Cone (presses onto axle)
109	Dust Washer	113	Locknut - Left Hand Thread- Free Side)
146	Bearings (pair)	64M	Woodruff Key
59M	Locknut-Drive Side	132	Axle Parts Set (102,105,109,113,146,64M,59M)
M13966	Rear Axle	69	Fixed Drive Sprocket (CB, 3CB, NDB)
4129	Freewheel Sprocket . 22 tooth (M2626)	63A	Bushing for 4129 (M2626)
63B	Keyway (Fits in axle slot to attach 69 sprocket.)	63C	Set screw for 69 and 4129
M13975	Side Bearing with Plate (each)	M13974	Center Axle Support Bearing
301M	Coaster Brake w/Dual Sprockets	404NM	3 Spd Coaster Brake w/ Dual Sprockets
SS721	Coaster Brake Internal Kit (for 301M)	SS12N-1	3 Speed Cable and Trigger for 404NM
M13966 4129 63B M13975 301M	Rear Axle Freewheel Sprocket . 22 tooth (M2626) Keyway (Fits in axle slot to attach 69 sprocket.) Side Bearing with Plate (each) Coaster Brake w/Dual Sprockets	69 63A 63C M13974 404NM	Fixed Drive Sprocket (CB, 3CB, NDB) Bushing for 4129 (M2626) Set screw for 69 and 4129 Center Axle Support Bearing 3 Spd Coaster Brake w/ Dual Sprockets

Crank and Crank Parts (Pedal Section) and Chains

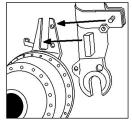
Part #	Description	Part #	<u>Description</u>
1265	Crank Parts (1266,1268,1269,1271,1272,1273,1274)	1265BMXS	Deluxe Sealed Crank Set (Upgrade)
1266	Crank Bearings (pair)	1267D	Complete Crank Set 36T(1265,1275,1380D)
1267F	Complete Crank Set with 32 T Sprocket	1267H	Complete Crank Set with 28 T Sprocket
1268	Cups for crank housing (pair)	1269	Stationary washer (inside)
1271	Key Washer (outside)	1271	Key Washer (outside)
1272	Adjusting Cone (threaded, outside)	1273	Stationary Cone (inside)
1274	Crank Locknut	1275	Crank (one piece, forged - 6.5 .)
1380D	Sprocket 36 Tooth	1380F	Sprocket 32 Tooth
1380H	Sprocket 28 Tooth	7217	Pedal Set (Pair)
4910	Chainguard	4914A	Chain Connecting Link (1/2x3/16+)
4914S	Long Chain (CB, 3CB . ½+x3/16-x147 links)	4914XX	Chain- Short (1/2+x3/16-x37 links)
4914SA	Long Chain 1/2+x3/16+x133 links (Freewheel)	4915	Chain Adjusters (for Coaster Brake)

Note- The Mover comes standard with a 36T front sprocket and 1265 crank part set. Smaller sprockets in the front will reduce gear ratio, which makes it easier to start pedaling. The 1265BMXS is a sealed, heavier duty upgrade for crank parts.

Seats, Seatpost and Fenders, Baskets and Cabinets (2005 and up models do not require %5+saddles.)

Part #	Description	Part #	Description
6910V-5	Saddle (Padded w/ 5/8+shim - Pre-2005)	6911V-5	Saddle (Padded w/ 5/8+shim, springs)
6910V	Saddle (Padded w/ 7/8+clamp - 2005 and up)	6911V	Saddle (Padded w/ 7/8+clamp, springs)
4908M	Seatpost - Solid Steel (Pre-2005)	4909M	Square Head Bolt (Secures Seatpost)
4908D	Seatpost . 1+tubular (2005 and up)	4911D	Seat Binder Clamp (2005 and up)
M13970	Basket for Rear Platform (23+x23+x12+)	M13E5	5+Platform Lip
M17350	Cabinet (23-x22-x11.5+)	M17350J	Jumbo Cabinet (23+x22+x18+)
7228	Front Wire Basket (21x15x9+w/ bracket)	139	Front Wire Basket (18x13x6+w/bracket)
82	Front Fender	83A	Front Fender Brace
82K	Front Fender Hardware Kit (95, 4907, 4907A)	4902	Rear Fender (L or R)
M13996	Rear Fender Brace (L or R)	95	Front 1 Heracket (fender to fork)
4907	Bolts, nut, washer (for 83A Brace)	4905	Bolt set to attach (4902 to M13996)
4907A	Bolt Set to attach 82 to fork	MSF26	Complete Side Fender Kit w/ braces

Note- Movers come with a front fender as standard equipment. The side fender set maybe added as an option by ordering Part # MSF26. Baskets and Cabinets are optional.



Drum Brake Fork Assembly



Seat



Rear Steel Basket



Rear 11+Steel Cabinet

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Wheels, Tires, and Fenders (All wheels and wheel parts shown below are for 26+wheels ONLY.)

<u>Part #</u>	Description	Part #	Description
77A	Front Wheel w/ Drum Brake	4131QA	Front Wheel w/o Drum Brake
77	Front Wheel w/ Drum Brake w/Air Tire	4131Q	Front Wheel w/o Drum Brake w/Air Tire
77S	Front Wheel w/ Drum Brake w/Solid Tire	4131QS	Front Wheel w/o Drum Brake w/Solid Tire
78SA	Free Side Wheel (left)	M14031	Drive Side Wheel (right)
1007	Free Side Wheel (left) with Air Tire	M14032	Drive Side Wheel (right) w/ Air Tire
78S	Free Side Wheel (left) with Solid Tire	M14032S	Drive Side Wheel (right) w/Solid Tire
9178SA	Free Side Mag Welded Wheel	9179MSA	Drive Side Mag Welded
9178	Free Side Mag Welded Wheel w/ Air tire	9179M	Drive Side Mag Welded w/ Air tire
9178S	Free Side Mag Welded Wheel w/ Solid tire	9179MS	Drive Side Mag Welded w/ Solid tire
4922A	Tire - 26+x2.125+WTC Sup-r-Tire (standard)	4923A	Tube - 26+x2.125+(standard)
4922AKV	Tire - 26-x2.125+WTC KEVLAR Sup-r-Tire	6023A	Tube - 26+x2.125+Puncture Resistant
4922AWSW	Tire - 26+x2.125+Sup-r-Tire (White Wall)	4939	Solid Rubber Nev-R-Fail Tire - 26+
1017	Rim Strip	101	Hub for Free Wheel w/ Cups
3980M	Hub for Drive Side Wheel	1016	Rim Only (no spokes - outer rim only)
1014A	Spoke (Rear & Front w/o Drum, 11G, 10 9/16+)	1014B	Spoke (Front Drum Wheel, 11G, 9 9/16+)

Note- Worksman Mover Tricycles come standard with WTC Clincher Wheels w/ 11 gauge spokes. They are very durable. The Welded Mag Style Wheels are available only for the rear wheels. Kevlar Tires are belted air tires - ideal for preventing flats. Nev-R-Fail solid tires are solid rubber - no flats!

Safety and Comfort Accessories

Part #	Description	Part #	Description
3979	Ding Dong Chime Bell	303	Squeeze Bulb Horn
3973	Mega-Horn- Battery Operated- LOUD	201	Cable and Lock set
4963	Rear View Mirror	5030T	Reflector Set with Mounting Hardware
3978	Safety Flag on Pole	P19	Bicycle Helmet
P101710	Flashing Strobe Light (Clear Lens)	P101714	Flashing Strobe Light (Red Lens)
7217-41197	Pedals with Velcro Foot Straps (Pair)	3975	Generator Light Set
1006	Air Pump for Tire Inflation (Manual)	1000	Spoke Tightening Tool
2000	Chain Rivet Remover Tool	1265TW	Crank Cone Wrench
1001	Pedal Wrench	6	
			117 510

Kev Co	mponent Exploded	View of M2626 Series			
Key #	Part #	Description	20	\sim \sim	
1	MF2626A	Frame			SNA CO
2	50HD	Fork	- C		
3	55A	Stem for Handlebar	U all	\sim	
4	L752L / L752R	Brake Hand Lever			
5	7217	Pedal Set			V JLP
6	82 / 83A	Front Fender/ Front Brace	2		30 31 1 31
7	77A (w/o tire)	Front Wheel w/Drum Brake		24	
8	55F	Handlebar	(TT)	N. N.	
9	55B	Hand Grips (pair)	AXXXX		
10	4908M or D	Seatpost - See seat section.		22	lh 2-1 c
11	6910V-5	Seat - See seat section for part #cs.	ellent)	0	The second this !!
12	4910	Chainguard		16	
13	4914T /4914S	Chain (M2626 / M2626-CB)	\sim		ANKAN
14	1267D	Sprocket & Crank Set 36T	23	ST I	
15-16	69 or 4129	Fixed Drive or Freewheel Sprocket		R 22	
17	4914XX	Short Chain			12 13
18	301M or 404NM	Coaster Brake / 3 Speed Coaster		47 - 40	
19	3927M	Rear Platform		17 TO 18 18 POINT AND A DECISION	있는 것은 같은 것이다. 그가 있는 것은 것은 것이다. 가지는 것이다. 이가 바람을 갖가 했다.
20	4902	Side Fender	21	M13996	Brace for Side Fender
22	M13975	Outer bearing for axle w/plate	23	M14031 (w/o tire)	Wheel-Drive Side (Right)
24	69	Fixed Drive Sprocket for Rear Axle	25	M13966	Rear Axle
26	M13970	Steel Basket for Rear Platform	27	M17350	12+Rear Cabinet (18+Cabinet . M17350J)
28	132	Rear Axle Parts Set (Partial Image)	29	L900	Drum Brake- Exploded View
30	78SA (w/o tire)	Wheel- Free Side (Left)	31	4909M	Bolt- Square Head for Seatpost (Pre-2005)

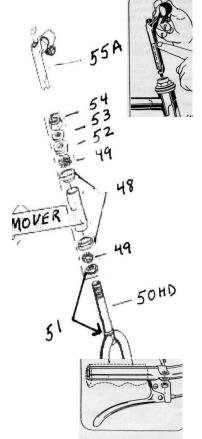
Worksman Trading Corporation . 94-15 100th Street . Ozone Park, NY 11416 . (718) 322-2000 www.worksmancycles.com Parts list M2626-09 ASSEMBLY INSTRUCTIONS FOR THE WORKSMAN MOVER ™ INDUSTRIAL TRICYCLE:

Your Worksman Moverï Industrial Tricycle has been hand made by American Craftspeople at our Ozone Park, New York City factory. We take great pride in each and every Worksman Business Cycle that we manufacture and appreciate your support. Please read this manual carefully prior to performing the simple finishing assembly and prior to riding. Keep these instructions as our parts list is contained within this document which you will need for future reference.

Carefully remove the tricycle from the carton. You will notice the tricycle is mostly pre-assembled at the factory. Some finishing assembly is required.

The front wheel and the fork assembly is pre-assembled at the factory.

TO ATTACH FRONT FORK/WHEEL ASSEMBLY TO THE FRAME:



INSTALLING PEDALS:

- 1) Grease cups (48) with Rustolene 200 lubricant or equal. Bearings (49) are pregreased at the factory, but it is always a good idea to add lubrication prior to assembly.
- 2) Place one bearing (#49) onto the fork steering tube with the balls facing up.
- 3) Slide the threaded fork (50HD) steering tube into the frame head.
- 4) Place the other bearing on the top of the fork tube with the balls facing down towards the cup (#48), which is already pressed onto the frame.

5) Install the top adjusting cone (#52) onto the treaded fork steering tube. Hand-tighten, making certain the bearings do not bind. After hand tightening, turn back ¼ turn.
6) Install the fork key washer (#53) and reflector bracket (if reflectors were ordered) on top of the adjusting cone with tip of washer in slot on steering tube.

7) Install head lock nut (#54) and securely tighten. Make sure that the fork rotates freely without being loose. Excess play or resistance must be adjusted. Failure to adjust properly can lead to improper steering response.

8) Install handlebar stem (55A) into the fork steering tube with the handlebar clamp facing forward. The stem must be inserted far enough to reach the minimum insertion line. Tighten the stem bolt slightly at this point. Loosen the handlebar clamp nut and slide the handlebar through the clamp centering the knurled center section of the handlebar into the clamp. Position the handlebar to the desired angle and tighten clamp securely. Recommended torque is 300 IN. LBS. Adjust the handlebar rotation so that it is perpendicular to the front wheel when it is perfectly straight. Tighten stem bolt securely. Recommended torque 240 IN. LBS. Be sure not to over tighten as damage to the parts may occur causing steering failure.

9) Attach brake hand lever to the handlebar (either left or right depending upon the rider preference) Make sure brake cable is not tangled in anyway.



Pedals are marked on the shaft with either an "L" or "R" denoting left or right. The "R" pedal fits on the right (sprocket side) of the crank arm. Tighten clockwise. The "L" pedal fits on the left side of the crank arm. Tighten counter-clockwise (left-hand thread). Securely tighten. Recommended torque 275 IN. LBS. *CAUTION: Tightening in the wrong direction will damage the crank and pedal threads.*

SEAT ADJUSTMENTS:

Although the seat is already installed at the factory, adjust the height to your desired level by loosening the seat clamp bolt at the top of the frames seat tube. Re-tighten at desired height. Make sure a minimum of 3 1/2+of the post remains in the frame tube. Never adjust post above this level. Adjust angle of seat with nose raised slightly. Tighten seat clamp securely. (240 IN. LBS.)

REAR FENDERS:

Attach fender braces to fender, and fender braces to mounting bracket on frame using the provided nuts, bolts, and washers. Be sure to install the smaller fender brace in the middle. Bend braces slightly if tire is rubbing the brace.

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MAINTENANCE TIPS:

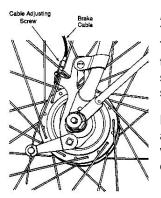
Always inspect your Worksman Cycle to ensure that all nuts, bolts, screws and hardware are tight and that no parts are worn or damaged. Do not attempt to straighten bent forks or frames.

Chain:

Lubricate chain once a month or as needed with light oil. Replace sprockets when teeth become worn, bent or broken. Keep chain adjusted so there is no more than 3/8+slack. Note that we make the chains tight at the factory, as we do know they will stretch during the break-in period.



Lubricate crank parts every six months. Replace pedals when the surface is worn or if axle becomes % ight+or frozen.



Drum Brake:

Your Worksman Mover Tricycle may be equipped with an automotive type front drum brake. This brake is ideal for slowing your vehicle smoothly and reliably. It is engaged by squeezing the hand lever on the handlebar. To use %Rark+feature, when cycle is completely stopped, squeeze hand lever and push in parking plunger button on lever. To disengage, simply squeeze lever until parking plunger button releases.

Drum brakes are pre-adjusted at the factory. Readjust the cable tension as necessary using the adjusting barrel so that wheel spins freely and stops when brake is applied. Always replace worn brake cables (F719) and damaged hand levers. Internal parts kits are available for your drum brake. (See parts list for part #\$.)

Coaster Brake (if applicable):

Foot activated coaster brakes are easy to use and reliable. To activate this internal brake, reverse the pedaling motion until the brake engages. To avoid skidding and maintain control, apply care when braking. This is especially true on wet surfaces. Apply brakes gently, gradually increasing pressure. Replace coaster brakes when they become worn. Check chain tension regularly. Coaster brake hubs may make a vibrating noise under braking until they are broken in. For three speed units, pause pedaling to help mesh gears. (Let the cycle coast.) This will make shifts smoother and will reduce wear and tear on the hub. Do not shift when pedals are not moving as damage could occur.

Tires:

Always check for worn or damaged tires. We recommend 40PSI as proper level of inflation. Replace tires that are worn or cut immediately. Replace or repair tubes that show leaks.

LIMITED WARRANTY:

This cycle is warranteed against faulty parts under the following conditions: this warranty does not cover any failure due to accident, abuse, misuse, neglect or as the result of normal wear and tear, or improper assembly. The entire frame, including all welded joints, is warranted to be free from defects and material for one year while in possession of the original purchaser. All other parts on this cycle, except tires and tubes, are warranteed for Ninety days from the date of purchase. Repair and replacement of these parts is to be according the Worksman cycles parts and service procedures and must be handled directly through the source where the cycle was purchased. If upon examination of the parts in question, the Worksman Cycle dealer determines that it is defective, either repair or replacement will be made at no cost except the cost of transportation and labor charges (if any). Unauthorized repairs or replacement automatically voids warranty. Proper maintenance is required for warranty to be valid. In the event that it was determined that the warranty claim is the result of misuse, abuse, improper maintenance or simply not defective or beyond the warranty period, Worksman Cycles or the dealer will advise you as to the cost of repair, replacement or labor prior to performing any work or replacing any parts. If you choose not to have the dealer or Worksman Cycles perform the work, the parts will be returned to you at your expense or discarded if no reply is received within 2 weeks of notification. The sole responsibility of the manufacturer to the terms of this warranty, if any, shall be the repair and/or replacement of the parts as indicated above. The liability of the manufacturer shall in no event exceed the original purchase price of the product, and the manufacturer shall not be responsible for any consequential damages of any nature, including, but not by way of limitation, damages for personal injury or property. This statement constitutes the exclusive expression of warranties by the manufacturer and is in lieu of any or all other warranties such as expressed warranties, implied warranties, including but not limited to warranties of merchantability, and fitness or purpose, are limited in duration for one year from the date of purchase of the frame only and 90 days for all other parts, except tires and tubes which are not warranted. Worksman Trading Corporation is the manufacturer. Misuse of the cycles including off road riding, installation of motors or power assists, alterations, repairs using parts other than genuine Worksman Cycle parts voids warranty. Worksman Trading Corporation is not responsible for maintaining records of serial numbers. Void where prohibited by state law.

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MAINTENANCE LOG		
DATE MAINTAINED	MAINTENANCE PERFORMED	

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RULES FOR SAFE RIDING AND RESPONSIBLE OPERATION: Carefully read this manual before operating the cycle.

- It is the responsibility of the person who completes the assembly to properly install all parts included and to
 inspect the cycle prior to riding to insure proper operation.
- Operator is responsible for required maintenance to keep the cycle in good operation condition.
- Observe all traffic regulations in the operating environment. (Stop signs, etc.)
- Keep to the right and in a straight line. Ride in single file.
- Do not ride outdoors at night, and have appropriate signaling device as needed. (We recommend the 3973 Mega Horn.)
- Give pedestrians the Right of Way
- Always look around you to understand the riding environment and hazards.
- Do not carry passengers.
- Check brakes prior to riding.
- Slow down when approaching turns or intersections. Tricycles are meant for slow pace rides, not for racing.
- Use proper hand signals when turning or stopping.
- Recommended safety options include, but are not limited to, an approved helmet, audible warning device, front/rear lights and/or reflectors.
- Never ride the cycle if there are known repairs required.
- Do not exceed the recommended weight capacity of the cycle. (500 lbs., including the rider.)
- Place loads evenly on platform. Do not stack cargo too high and always secure cargo with appropriate tie down straps.
- Wipe surface of cycle clean and dry when exposed to corrosive substances or environment.
- Operate cycle at slow speeds, particularly in high traffic areas.
- Operators of cycles should be in good physical condition. Ride at your own risk.
- Wear proper riding attire. Check shoelaces and pant legs prior to riding so they do not become engaged in the chain and sprocket.
- Ride only on smooth, paved surfaces. Do not use off road.
- Do not operate a tricycle on steep grades. They are designed for relatively level, paved surfaces only.
- Always replace worn parts with genuine Worksman Cycle Repair Parts.
- Always keep both hands on the handlebars. Tricycles have a tendency to pull slightly to one side.

HERE ARE SOME OTHER EXCITING PRODUCTS FROM WORKSMAN CYCLES...

Worksman Front-Loaders



Worksman Heavy-Duty Industrial and Recreational Bicycles



Worksman Recreational Tricycles























Name of Purchaser:	Company Name:	- \\
Tel:		Serial Number
Serial Number (located under crank housing):	Color_	
NOTES		

SIGNATURE:



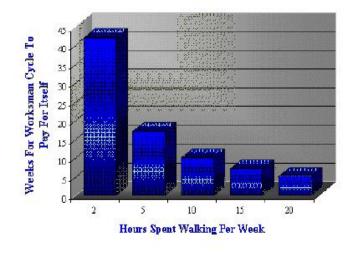
Since 1898

Worksman Business Cycles are hard at work at most of the World's most respected companies. Worksman Business Cycles are on the job 24-7/365 at this facility and many others around the world. Worksman Business Cycles have set the industry standard for over a century!

DATE:

How do Worksman Business Cycles really help your business?

When you need an efficient method of transportation to move personnel around a large facility, the solution is simple! Many of the Worlds largest companies already know that Worksman Business Cycles are the low cost alternative to motorized vehicles. They also realize that workers who spend time walking around a factory or



warehouse are simply not as productive as they could be.

The simple chart above illustrates how Worksman Business Cycles pay for themselves in a very short period of time when productivity gains are considered. The chart is actually conservative, but Worksman Business Cycles are about far more than economics. Workers who ride them benefit through aerobic exercise and a healthier environment in which to work. People actually enjoy riding them, which often leads to improved worker morale. When you consider load carrying capacity, Worksman Business Cycles are a great choice. Just think of how tired you would be walking on concrete floors, back and forth, often carrying tools or supplies.

Worksman Business Cycles are ideal for and used in:

Factories	*Campuses	*Universities	*Resorts
Distribution Centers	*Airports	*Movie Studios	*Mills
Amusement Parks	*Delivery Services	*Hospitals	
	Factories Distribution Centers	Factories *Campuses Distribution Centers *Airports	Factories *Campuses *Universities Distribution Centers *Airports *Movie Studios

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